

Low temperature hermetic laser-assisted glass frit encapsulation; a safe bet toward stable perovskite solar cells

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Perovskite solar cell (PSC) are one the most fast growing photovoltaic technologies. The power conversion efficiency (PCE) of these emerging cells increased from 3.8 % to 22.1 % in 8 years^{1,2}. While PSCs displayed high PCE, their stability remains a major challenge. PSCs are known to be highly sensitive to many external environmental factors such as humidity and photo- and thermal exposure³. Stability issues such as photo- and thermal are mainly related to the components of the cell. However, the humidity can cause decomposition of the perovskite structure leading to a large PCE decrease⁴. Even though application of protective layers on top of the device can improve the humidity related issues, the commercialization of PSCs requires more advanced encapsulation methods.

The most common encapsulation methods for sealing PSCs are epoxy resins⁵⁻⁷. However, epoxies are not hermetic and therefore not long-time stable. According to MIL-STD-883 standard of microcircuits a sealing should display $< 5 \times 10^{-8}$ atm cm³ s⁻¹ of helium leak rate for being considered as hermetic⁸. Glass frit sealing is compatible to this hermeticity standard but the conventional bonding processes requires temperatures higher than 380 °C. Alternatively, a selective local bonding *via* laser beam can lower the process temperature to extend the hermetic encapsulation for a wide range of applications⁹.

The present work, discloses a laser-assisted method for sealing glass substrates at process temperature of *ca.* 120 °C.

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